

Installation Instructions

Part Number:

Sidewinder Turret™

61300

DEALER/INSTALLER:

(1) Provide this Manual to end user

END USER:

- (1) Read and follow this Manual for Sidewinder Turret Installation.
- (2) Save this Manual for Future Reference.
- (3) For Sidewinder Arm Installations, Refer to Arm Installation Manuals.
- (4) Pass on copies of Manual to any other users or owner.

Turret Shown Assembled With Arm

Note: These Instructions Are Only For Installation Of Turret Into Wing Sets.
You Should Refer To The Installation Instructions For Your Sidewinder Arm.

Equipment Required:

Fastener Kit: 61300F

Wrenches: 15/16"

Drill Bits: Not Required

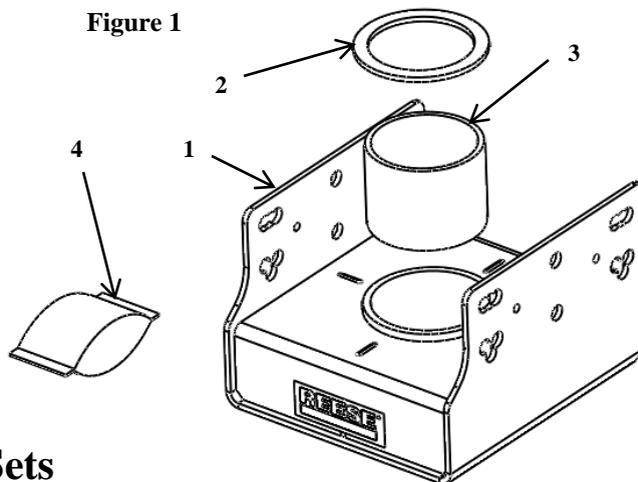
Torque Wrench

**Do Not Exceed Lower of Towing Vehicle Manufacturer's Rating,
Trailer Manufacturer's Rating or**

Max Gross Trailer WT (LB)	Max Pin WT (LB)
19,500 LB	3,900 LB

①	Qty. (1)	Turret 61300 (Formally ST100 & ST200)
②	Qty. (1)	Upper Wear Plate
③	Qty. (1)	Bushing
④	Qty. (1)	Hardware Kit

Figure 1

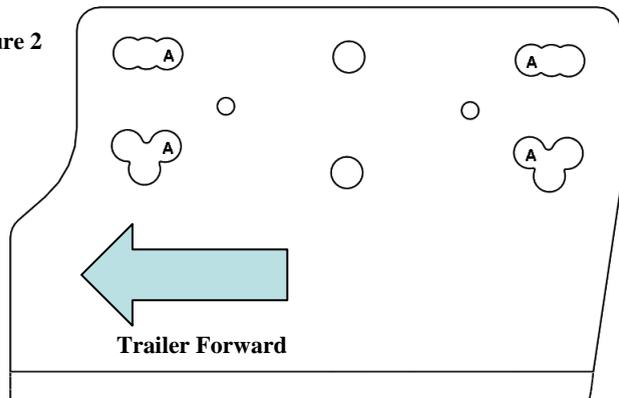


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Matching Wing Sets

Figure 2



For Wing Set Make and Model Numbers:

Lippert 1621

Lippert 1621HD

Lippert 0719

Fabex PB-600 Series

Use The Bolt Hole Locations Noted By The "A"

The pattern is a 7.875" horizontal & a 2" vertical

⚠ WARNING:

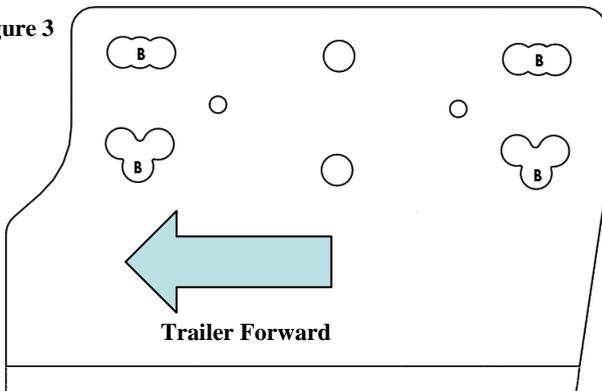
Failure to follow all of these instructions may result in death or serious injury!

Installation Instructions

Sidewinder Turret™

Matching Wing Sets

Figure 3



For Wing Set Make and Model Numbers:

Lippert 1716

Lippert 1116

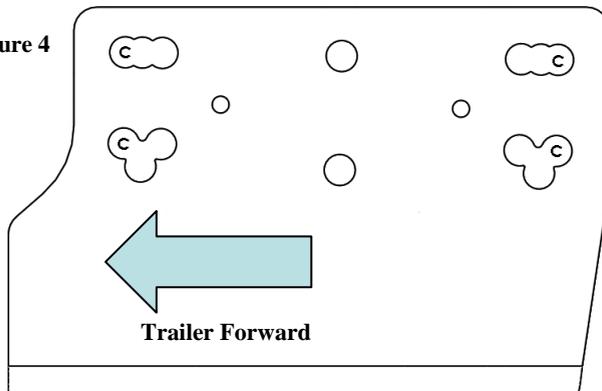
Lippert 0115

Use The Bolt Hole Locations Noted By The "B"

The pattern is a 8.75" horizontal & a 2.5" vertical

Note: Spacer Kit 61301 Is Needed For These Model Wings

Figure 4



For Wing Set Make and Model Numbers:

Fabex PB-500 Series

Note: For the 500 series only one row is needed.

(2 Bolts per Side)

Fabex PB-700 Series

Use The Bolt Hole Locations Noted By The "C"

The pattern is a 9.5" horizontal & a 2" vertical

Note: Spacer Kit 61301 Is Needed For These Model Wings

Typical Bolting

Hardware Kit Contains: (8) 5/8-11x2 Gr.8 Bolts / (8) 5/8-11 Gr.8 Nuts / (8) 5/8 HD Flat Washers / (8) 5/8 Conical Lock Washers

Bolts & Flat Washers Are Installed From The Outside, Conical Lock Washers and Nuts On the Inside.

Torque All To 210 ft. lbs.

